

MTTF CALCULATION FOR SEAM SEALED CRYSTALS**Based on operation +25°C**

SAMPLE TYPES:	MQ (7 x 5mm) MF (6 x 3.5mm) MJ (5 x 3.2mm) X42 (4 x 2.5mm) MT (3.2 x 2.5mm) X32 (3.2 x 2.5mm) X22 (2.5 x 2.0mm)
NUMBER OF PARTS TESTED:	3170 pieces
NUMBER OF FAILURES:	0 pieces
ACCELERATED TEMPERATURE:	+125°C
TEST HOURS:	1000 hours

ARRHENIUS MODEL

Symbol	Description	Formula / Value
AF	Acceleration Factor	$AF = e^{\left(\frac{E_a}{K}\right) \cdot \left(\frac{1}{T_1} - \frac{1}{T_2}\right)}$
Ea	Activation Energy	0.437 eV
K	Boltzmann's Constant	8.617×10^{-5} eV/K
T ₁	Operating Temperature (K)	+25°C = 298°K
T ₂	Accelerated Temperature (K)	+125°C = 398°K
T _t	Total Device Hours	= (number of devices) x (test hours at T ₂)
χ ²	Chi-squared	For zero failure 1.833 at 60% confidence level 4.605 at 90% confidence level
MTTF	Mean Time to Failure	$= (2 \times AF \times T_t) / \chi^2$
FIT	Failures in Time	$= 10^9 / MTTF$

According to above formulae, MTTF and FIT are calculated as follows:

Confidence Level	MTTF (Hours)	FIT
60%	2.48×10^8	4.02
90%	9.89×10^7	10.11